

SAFETY DATA SHEET

REVISION DATE: 06-08-2016

SUPERSEDES: None

SECTION 1: IDENTIFICATION OF THE PRODUCT AND SUPPLIER**PRODUCT INFORMATION**

PRODUCT: RAKOLL K4/570 NAT
PRODUCT DESCRIPTION: Hot melt adhesive
INTENDED USE: Industrial adhesive
PRODUCT IDENTIFIER: 816487PM

COMPANY INFORMATION

H.B. Fuller Company Australia Pty. Ltd.
16 - 22 Red Gum Drive
Dandenong South, VIC 3175
Telephone: (03) 9797 6222
Emergency telephone No: 1800 033 111

SECTION 2: HAZARDS IDENTIFICATION

GHS Signal Word: Not applicable
GHS Classification: This product is not classified as hazardous under GHS criteria.
GHS Precautions:
Safety Precautions: No special precautionary measures are required. Please read the entire Safety Data Sheet for other information regarding handling of this product.

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	CAS #	PERCENT	Classification	Note
Calcium carbonate	471-34-1	30 - 50		* (see below)
Waxes, paraffin and hydrocarbon	8002-74-2	0.1 - 1		
Ingredients determined to be not hazardous		99		

*This material is only hazardous when present as an airborne dust. As supplied, and during normal use, the material is encapsulated within the product and will not present an exposure risk.

SECTION 4: FIRST AID MEASURES

IF IN EYES: Use an eye wash to remove a chemical from your eye regardless of the level of hazard. Flush the affected eye for at least twenty minutes. Tilt the head to prevent chemical from transferring to the uncontaminated eye. Seek medical advice after flushing. For hot product, immediately flush eyes with plenty of water for at least 20 minutes. Get immediate medical attention.

IF ON SKIN: Wash with soap and water. Get medical attention if irritation develops or persists. For hot material, immediately immerse in or flush the affected area with large amounts of cold water to dissipate heat. Cover with clean gauze and do not attempt to remove the material yourself. Get prompt medical attention. Medical personnel: coat with mineral oil to soften material for removal.

IF INHALED: Remove to fresh air. Call a physician if symptoms persist. If exposed to excessive levels of dusts or fumes, remove to fresh air and get medical attention if cough or other symptoms develop.

IF SWALLOWED: Do not induce vomiting. Seek medical attention if symptoms develop. Provide medical care provider with this MSDS.

SAFETY DATA SHEET
SECTION 5: FIRE FIGHTING MEASURES

EXTINGUISHING MEDIA: A solid stream of water may scatter molten product. Use water spray, foam, dry chemical or carbon dioxide.

UNUSUAL FIRE AND EXPLOSION HAZARDS: There is a possibility of pressure buildup in closed containers when heated. Water spray may be used to cool the containers. Material will burn in a fire.

SPECIAL FIRE FIGHTING INSTRUCTIONS: Persons exposed to products of combustion should wear self-contained breathing apparatus and full protective equipment.

HAZARDOUS COMBUSTION PRODUCTS: Carbon dioxide, Carbon monoxide

SECTION 6: ACCIDENTAL RELEASE MEASURES

SPECIAL PROTECTION: No adverse health effects expected from the clean-up of spilled material. Follow personal protective equipment recommendations found in Section 8 of this SDS.

METHODS FOR CLEAN-UP: Allow molten material to solidify before disposal.

SECTION 7: HANDLING AND STORAGE

Handling: No special handling instructions due to toxicity. Avoid breathing vapors/fumes of heated product. Prevent contact with molten product.

Storage: Store in a cool, dry place.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION
EXPOSURE LIMITS:

Chemical Name	Note	AUSTRALIAN EXPOSURE LIMITS	ACGIH EXPOSURE LIMITS
Calcium carbonate	*(see below)	10 mg/m ³ TWA (containing no asbestos and <1% crystalline silica, inhalable dust) None	No data available.
Waxes, paraffin and hydrocarbon		2 mg/m ³ TWA (fume) None	2 mg/m ³ TWA (fume)

*This material is only hazardous when present as an airborne dust. As supplied, and during normal use, the material is encapsulated within the product and will not present an exposure risk.

Biological Limit Values (ACGIH)

Chemical Name	ACGIH Biological Exposure Index (BEI)
No data available.	

ENGINEERING CONTROL METHODS:

VENTILATION: General room ventilation might be required under normal conditions of use. At the application temperature, use of local exhaust over the premelting reservoir is encouraged.

EYE PROTECTION: Wear safety glasses when handling this product.

SKIN PROTECTION: Not normally required. Wear chemically resistant gloves to prevent prolonged or repeated contact. When working with heated material, wear thermally insulating gloves and long-sleeved coverall to protect

SAFETY DATA SHEET

against thermal burns.
GLOVES: Not normally required. Use nitrile gloves if conditions warrant.
RESPIRATORY PROTECTION: No respiratory protection required under normal conditions of use.
Respirators should be selected by and used following requirements found in OSHA's respirator standard (29 CFR 1910.134).

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

PHYSICAL STATE:	Solid
COLOR:	Off-white
ODOR:	Characteristic
ODOR THRESHOLD:	Not established
pH:	Not established
FREEZING/MELTING POINT (deg. C):	Not established
BOILING POINT (deg. C):	Not established
FLASH POINT:	Not applicable
EVAPORATION RATE:	Not established
FLAMMABILITY:	Not a flammable solid or gas
UPPER EXPLOSIVE LIMIT (% in air):	Not established
LOWER EXPLOSIVE LIMIT (% in air):	Not established
VAPOR PRESSURE (mm Hg):	Not established
VAPOR DENSITY:	Not established
WEIGHT PER GALLON (lbs.):	8.18
SPECIFIC GRAVITY:	0.980
SOLUBILITY:	Not established
OCTANOL/WATER COEFFICIENT:	Not established
AUTOIGNITION TEMPERATURE:	Not established
DECOMPOSITION TEMPERATURE:	Not established
VISCOSITY:	No data available.
SOLIDS (% by weight):	100.0
VOC, weight percent	0.00

SECTION 10: STABILITY AND REACTIVITY

STABILITY:	Stable under normal conditions.
CHEMICAL INCOMPATIBILITY:	Not established
HAZARDOUS POLYMERIZATION:	Will not occur.
HAZARDOUS DECOMPOSITION PRODUCTS:	Carbon monoxide, carbon dioxide

SECTION 11: TOXICOLOGICAL INFORMATION**Component Toxicity / Toxicology Data:**

COMPONENT NAME	LD50/LC50
No data available.	

This product is a mixture. Unless noted, the information below is based on components.

Skin corrosion / irritation: No irritation hazard in normal industrial use.

Serious eye damage / irritation: No irritation hazard in normal industrial use.

Respiratory / skin sensitization: No data available.

Germ cell mutagenicity: No data available.

SAFETY DATA SHEET

Carcinogenicity: No data available.
Reproductive toxicity: No data available.
Specific target organ toxicity-single exposure: No data available.
Respiratory irritation / Narcotic effects: No data available.
Specific target organ toxicity-single exposure: No data available.
Target organs potentially affected by exposure: No organs known to be damaged from exposure to this product.
Aspiration hazard: Not an aspiration hazard.

Medical Conditions Aggravated by Exposure: No medical conditions affected by exposure.

Hazards specific to product use:	Contact with product at elevated temperatures can result in thermal burns.
----------------------------------	--

SECTION 12: ECOLOGICAL INFORMATION

OVERVIEW: No ecological information available for this product.
MOBILITY: No data available.
PERSISTENCE: No data available.
BIOACCUMULATION: No data available.

This product has not been tested for ecological effects. Relevant information for components is listed below:

Component:	Ecotoxicity values:
No data available.	Acute Toxicity (Fish): Acute Toxicity (Daphnia): Acute Toxicity (Algae):

SECTION 13: DISPOSAL CONSIDERATIONS

This product is a prescribed waste and may only be disposed of in accordance with applicable State and local regulations. These regulations vary from jurisdiction to jurisdiction and hence the user is counselled to seek advice from the local authority and classify the waste before considering disposal. The disposal information given below is a general guide and does not replace the requirement of the local regulations.

DISPOSAL: If possible recycle, otherwise dispose strictly in accordance with local industrial waste or environmental protection regulations. This substance may, if permitted by local authorities, be disposed of in an approved incineration facility or be considered for landfill.

SPECIAL PRECAUTIONS: Do not allow this material to contaminate soil, sewerage systems or surface or ground water.

When large amounts of this product need to be disposed of the services of a registered, professional waste disposal organisation is highly recommended.

SECTION 14: TRANSPORT INFORMATION

Consult Bill of Lading for transportation information.

ADG: NOT REGULATED
IATA: NOT REGULATED
HazChem Code: Not applicable

SAFETY DATA SHEET

SECTION 15: REGULATORY INFORMATION

INVENTORY STATUS

AUSTRALIA AICS:	All ingredients in this mixture are listed in the Australian Inventory of Chemical Substances.
U.S. EPA TSCA:	This product is in compliance with the Toxic Substances Control Act's Inventory requirements.
CANADIAN CEPA DSL:	The components of this product are included on the DSL or are exempt from DSL requirements.
EUROPEAN REACH:	As a result of the introduction of REACH into Europe, this product cannot be imported into Europe unless the REACH requirements are met.
KOREAN TCCL:	This product is in compliance with the Korean Existing Chemicals List requirements.
PHILIPPINES:	This product is in compliance with the Philippine Inventory of Chemicals and Chemical Substances requirements.
CHINA IECSC INVENTORY:	This product is in compliance with the Inventory of Existing Chemical Substances in China (IECSC) requirements.

If you need more information about the inventory status of this product call 1+ 651-236-5858.

Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP):

Not a scheduled poison

SECTION 16: OTHER INFORMATION

SDS Date of Issue:	08-06-2016
Replaces:	None
Changes made to previous issue:	Conversion to GHS format

ACRONYMS and DEFINITIONS:

ACGIH	American Conference of Governmental Industrial Hygienists
ADG Code	Australian Code for the Transport of Dangerous Goods by Road and Rail
AICS	Australian Inventory of Chemical Substances
BEI	Biological Exposure Index
CAS Number	Chemical Abstracts Service Registry Number
CNS	Central nervous system
DG	Dangerous Goods
Hazchem Code	An emergency action code of numbers and letters, which gives information to emergency services.
IARC	International Agency for Research on Cancer
IATA Code	International Air Transport Association Code
IMDG Code	International Maritime Dangerous Goods Code
N.O.S.	Not otherwise specified
NOHSC	National Health and Safety Commission
PPE	Personal protection equipment
SUSMP	Standard for the Uniform Scheduling of Medicines and Poisons
UN Number	United Nations Number

SAFETY DATA SHEET

The information and recommendations set forth herein are believed to be accurate. Because some of the information is derived from information provided to H.B. Fuller Company Australia Pty. Ltd. from its suppliers, and because H.B. Fuller Company Australia Pty. Ltd. has no control over the conditions of handling and use, H.B. Fuller Company Australia Pty. Ltd. makes no warranty, expressed or implied, regarding the accuracy of the data or the results to be obtained from the use thereof. The information is supplied solely for your information and consideration, and H.B. Fuller Company Australia Pty. Ltd. assumes no responsibility for use or reliance thereon. It is the responsibility of the user of H.B. Fuller Company Australia Pty. Ltd. products to comply with all applicable federal, state and local laws and regulations.