



TECHNICAL DATA SHEET

Version 2
20/04/2015

CLEANMELT PHC 7275

- Type of Adhesive** CLEANMELT PHC 7275 has been developed for tray erection and case and carton sealing with difficult to bond surfaces or where high temperature resistance is required. This adhesive exhibits excellent heat stability, thereby eliminating char formation. CLEANMELT PHC 7275 can also be used in freezer conditions on some boards
- Product Benefits**
 - Fast setting
 - Non charring
 - Excellent adhesion to difficult board.
 - High heat resistance for packaging stored in hot conditions
- Typical Applications**
 - Bonding recycled and difficult boards
 - Produce tray erection

Typical Properties

Raw material base	Synthetic Polymer & Resin
Colour	White
Ring & Ball Softening Point (ASTM E 28)	110°C -113°C
Viscosity @ 177°C (Brookfield) Spindle 21,20 RPM	1100-1300 cps
Application Temperature	150 - 190°C
Speed of Set	Fast
FDA status	21CFR175.105 – Adhesives
Shelf Life	24 months unopened
Safety Advice	Please refer to MSDS

Made in Australia

Our Focus is Clear. Perfecting Adhesives.

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