



## TECHNICAL DATA SHEET

Version 1  
11/05/18

### FULLABOND 713 OB

**Type of Adhesive** FULLABOND 713 OB is a low viscosity, fast setting adhesive designed for the forming of cartons through medium to high speed HHS and Valco equipment. Fullabond 713 OB has been formulated with a UV dye that glows yellow-green when exposed to UV light.

**Product Benefits**  
High initial tack level  
Good grab  
Clean cut off  
No build up during running  
Detection via a deep blue lighting; color filter yellow

**Typical Applications** Forming of cartons through medium to high speed equipment where standard corrugated board is used

#### Typical Properties

Raw material base	Synthetic polymer emulsion
Appearance	Yellow
Viscosity (Brookfield 4/20/25C°)	400 – 500 cps
Solids (%)	45 - 48
Specific Gravity	Circa 1.06
Application information	Is primarily designed to be applied by nozzle. For optimum performance this product should be used within operating temperatures of 15°C to 30°C. Ensure substrates are free from oils dirt or grease.
Limitations	Check machine and material compatibility prior to commercial use.
Storage	Product should be stored in the original container out of direct sunlight between 15°C and 30°C and be protected from freezing. Rotate stock using oldest batches first. Close containers air tight after use.
Shelf life	12 months

### Our Focus is Clear. Perfecting Adhesives.

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Clean-up	Clean up adhesive while wet with warm water.
Safety Advice	Please refer to the SDS for safety advice.

**Made in Australia**

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