



TECHNICAL DATA SHEET

Version 2
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FULLABOND 3135A PB

Type of Adhesive FULLABOND 3135A PB has been developed for gluing paper and cardboard with difficult to bond surfaces. It is suitable for bonding of UV-coated materials and shows good adhesion on various foils. It is also suitable for case sealing as well as window gluing in the packaging industry.

Product Benefits Bonds to difficult surfaces, UV-Coated materials, various foils, it can be used at -40°C, short open time and short compression time.

Typical Applications FULLABOND 3135A PB is especially used in the food industry as well as for deep freezing goods. It has good machinability, elastic bonding, excellent adhesion on coated surfaces and foils (e.g. PVC, PS, PET, acetate, aluminum, etc). It requires a short open time with very short setting/compression time

Typical Properties

Raw material base	Ethylene vinyl acetate emulsion
Viscosity (Spindle 4, 20RPM, 20°C)	3,000 – 3,850 cP
pH	ca. 4.0
Specific Gravity	ca. 1.1
Solids (%)	ca. 57
Application Type	Wheel, contact nozzles, disc or roller
Storage	Store out of direct sunlight between 10 and 35 °C. Protect from freezing at all times.
Shelf Life	6 months
Clean-Up	Clean up the adhesive while it's wet with warm soapy water
Safety Advice	Please refer to the SDS

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