

TECHNICAL DATA SHEET



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FULLAMELT 2220

Type of Adhesive	FULLAMELT 2220 has been formulated to meet industry requirements for a medium setting, light coloured pressure sensitive hot melt adhesive. FULLAMELT 2220 will provide excellent bonding to difficult substrates including short fibre recycled board with re-pulped content.
Product Benefits	FULLAMELT 2220 is superior to standard hot melt adhesives and exhibits the improved features of low odour, excellent thermal stability and very good machining properties. FULLAMELT 2220 provides strong bonding properties over an extensive range of storage and handling temperatures.
Typical Applications	FULLAMELT 2220 is designed to secure substrates over wide range of packaging operations including indirect food contact applications.

Typical Properties

Raw material base	Synthetic polymer based hot melt
Colour	Pale clear
Viscosity @ 177°C (Brookfield)	Circa 3,200 - 4,500 cP
Ring & Ball Softening Point	Circa 85 °C
Application Method	Nozzle, wheel, reservoir pump etc.
Application Temperature	170 °C - 190 °C
Shelf Life	12 months
Safety Advice	Please refer to SDS

Our Focus is Clear. Perfecting Adhesives.

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Australia Tel: +61 1800 423 855 customer.service@hbfuller.com China & Hong Kong Tel: +86 20 82068291 cs.china@hbfuller.com Indonesia Tel: +62-21-5307232/33 Korea Tel: +82 2 786 8296 cskorea@hbfuller.com Malaysia Tel: +603 3345 5200 New Zealand Tel: +64 800 555 072 customer.service@hbfuller.com

 Philippines

 Tel: +63 2 5194073

 Taiwan

 Tel: +886 2 26033385

 Thailand

 Tel: +66 2 3757442

 Vietnam

 Tel: +84 8 22225588

