



# **TECHNICAL DATA SHEET**

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## **FULLAMELT 3571**

Type of Adhesive FULLAMELT 3571 is an aggressive hot melt adhesive which has very

> good wetting out properties and exhibits a long open time enabling excellent adhesion to be used in numerous applications. FULLAMELT 3571 offers the convenience and economics of application with conventional equipment for either spraying or nozzle extrusion. Its translucent colour and low odour allows this product to be used in

numerous applications.

**Product Benefits** Very good wetting out properties

Long open time

Translucent colour and low odour

#### **Typical Properties**

| Raw material base               | Synthetic Polymer                          |
|---------------------------------|--|
| Colour                          | Light yellow / Opaque                      |
| Ring & Ball Softening Point     | 77 – 79°C                                  |
| Viscosity at 180°C (Brookfield) | 2,700 – 3,400 cP                           |
| Speed of set                    | Medium                                     |
| Application Temperature Range   | 160 - 180°C                                |
| Application Method              | Extruder, wheel, reservoir pump, etc.      |
| Heat Stability                  | 200 hours at 180°C                         |
| Shelf Life                      | 1 Year                                     |
| Safety Advice                   | Please refer to the SDS for safety advice. |

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