



## TECHNICAL DATA SHEET

Version 5  
08/03/2017

### FULLAMELT 4734

#### Type of Adhesive

FULLAMELT 4734 is a hot melt adhesive designed for use in all types of assembly applications including water-proof carpet backing applications. It has been formulated to have no odor and no VOC detected at 40°C or below. It has excellent fibre fusing and passes velcro tests and hydrostatic pressure tests. FULLAMELT 4734 can be applied via slot nozzle application or wheel.

#### Product Benefits

No Odor and no VOC

#### Typical Applications

Water-proof carpet backing.

#### Typical Properties

Viscosity (Spindle 27, 20RPM, 180°C)	2,200 – 2,800 cP
Ring and ball softening point	Ca 86°C
Colour	Light Amber
Odour	Nil
Application temperature range	175 - 180°C
Application method	Slot Coater, Wheel, Roller
Storage Life	12 months
Safety Advice	Please refer to the SDS for safety advice.

**Made in Australia**

### Our Focus is Clear. Perfecting Adhesives.

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**Australia**  
Tel: +61 1800 423 855  
customer.service@hbfuller.com  
**China & Hong Kong**  
Tel: +86 20 82068291  
cs.china@hbfuller.com  
**Indonesia**  
Tel: +62-21-5307232/33

**Korea**  
Tel: +82 2 786 8296  
cskorea@hbfuller.com  
**Malaysia**  
Tel: +603 3345 5200  
**New Zealand**  
Tel: +64 800 555 072  
customer.service@hbfuller.com

**Philippines**  
Tel: +63 2 5194073  
**Taiwan**  
Tel: +886 2 26033385  
**Thailand**  
Tel: +66 2 3757442  
**Vietnam**  
Tel: +84 8 2225588



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