



TECHNICAL DATA SHEET

Version 3
01/02/2017

FULLAMELT 5121

- Type of Adhesive** FULLAMELT 5121 is a foamable hot melt sealant, formulated for refrigeration cabinets.
- Product Benefits** It has wide application possibilities where a fast in situ sealant/gasket with good adhesion and low MVTR is required. It conforms to FDA regulation 21 CFR 175.105, exhibits flexibility at -40°C and sag resistance at 120°C.
- Typical Applications** Hot melt sealant, formulated for refrigeration cabinets.

Typical Properties

Raw Material Base	Synthetic polymer
Colour	White
Odour	Low
Viscosity at 177°C	ca 4,600 cPs
Ring & Ball Softening Point	ca 133°C
Application Temperature Range	140 - 180°C
Application Method	Roller coater, extruder
Packaged Size	15 kg carton (pillows)
Storage Life	1 year minimum
Safety Advice	Please refer to the SDS for safety advice.
FDA (Food and Drug Administration)	21 CFR 175.105 Adhesives

Made in Australia

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Australia
Tel: +61 1800 423 855
customer.service@hbfuller.com
China & Hong Kong
Tel: +86 20 82068291
cs.china@hbfuller.com
Indonesia
Tel: +62-21-5307232/33

Korea
Tel: +82 2 786 8296
cskorea@hbfuller.com
Malaysia
Tel: +603 3345 5200
New Zealand
Tel: +64 800 555 072
customer.service@hbfuller.com

Philippines
Tel: +63 2 5194073
Taiwan
Tel: +886 2 26033385
Thailand
Tel: +66 2 3757442
Vietnam
Tel: +84 8 22225588



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