



## TECHNICAL DATA SHEET

Version 2  
17/08/17

### FULLATAK SC29

#### Type of Adhesive

FULLATAK SC 29 is a synthetic rubber based adhesive designed to give fast grab as well as good heat resistance, and a soft glue line which is particularly suited for foam bonding.

FULLATAK SC 29 is targeted at the foam fabrication industry where a longer open time is suitable for the fabrication method.

#### Product Benefits

Good balance of open time and fast grab  
Wide operating window

#### Typical Properties

|                         |   |
|-------------------------|---|
| Raw material base       | Solvent   |
| Appearance              | Natural / Red   |
| Solid Content           | Approx 16-18 %  |
| Specific Gravity        | 0.81 g/ml   |
| Viscosity (Brookfield)  | 300 – 400 cps   |
| Application Information | <p>FullatakSC29 is designed to be applied by spray equipment. For optimum performance this product should be used within operating temperatures of 15°C to 30°C. Dilution is NOT recommended.</p> <ul style="list-style-type: none"> <li>– Ensure substrates are free from oils dirt or grease.</li> <li>– Metal surfaces should be wiped with Advabond SC Cleaner to remove oils often found on metal surfaces.</li> <li>–The adhesive should be sprayed evenly onto both surfaces to be bonded. A coating weight of 130-170gsm has generally been found to be adequate. Allow the adhesive to become touch dry (the adhesive should feel tacky but not transfer when touched with the back of your hand) before bonding. This may be less than 5 minutes due to the porous nature of the substrates. – When touch dry, position the surfaces carefully and bond together, applying firm hand pressure.</li> </ul> |

### Our Focus is Clear. Perfecting Adhesives.

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|               |  |
|---------------|--|
| Limitations   | Fullatak SC29 is unsuitable for use on polystyrene, polyethylene, polypropylene, highly plasticised PVC and copper (including copper alloys). It should not be used for exterior or load bearing applications  |
| Storage       | The product must be stored in accordance with relevant Dangerous Goods (Class 3) requirements. Product should be stored in its original container in a cool, well-ventilated place; out of direct sunlight between 5°C and 25°C. Keep away from sources of ignition. No Smoking. |
| Shelf life    | Rotate stock using oldest batches first. Close containers air tight after use. For best performance use product within 12 months..   |
| Clean-up      | Clean up surfaces and equipment whilst adhesive is still wet using FULLATAK SC Cleaner.  |
| Safety Advice | Please refer to the SDS for safety advice.   |

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