

TECHNICAL DATA SHEET – SEPTEMBER 2011

FULLPROOF WB 2527

A FULL-PROOF waterproofing additive for corrugating adhesives with low free formaldehyde and good viscosity stability.

Colour	: Orange - Red
Viscosity (#1/20rpm/25°C)	: 60 cP
Solids	: 62%
pH	: 7.5
Density	: 10.4 lb-mass/gal
Shelf Life	: For best results, it is recommended the product be used within 3 months
Clean Up	: Whenever possible, clean up the product before it dries using warm soapy water. Once dried the adhesive will require hot water and a scraper
Health & Safety	: Eye contact or prolonged skin contact may cause irritation. No expected harmful effects from inhalation of vapors. Refer MSDS for further information

Storage Life

Store the product in its original containers under ambient conditions. If container transfer is necessary, we suggest using lined metal, stainless steel or plastic containers or tanks.

Prolonged contact with unprotected metal, including unlined metal storage containers, may evolve hydrogen gas.

Caution

Since the required ultimate performance, the substrates used and the production techniques differ, it is essential that this product is fully evaluated under both end use and production conditions before commercial production is embarked upon. Ageing characteristics of the bond should also be considered. If changes in substrates or production conditions occur re-evaluation may be required.