



TECHNICAL DATA SHEET

Version 2
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HOT MELT GLUE STICKS

GLUE STICKS is a general-purpose hot melt adhesive having good adhesion to a wide variety of substrates. Particularly suitable for bonding wood, paper, cartons and decorations.

Raw Materials Base	: Thermoplastic synthetic polymer
Colour	: Translucent yellow
Ring & Ball Softening Point	: 88-98°C
Viscosity@180°C	: ca. 6,000 cPs
Viscosity@160°C	: ca. 11,000 cPs
Application Method	: Hot melt glue gun
Open Time	: 25-35 s
Setting Time	: 10-15 s
Product Form	: 11 mm diameter sticks : 300 mm length
Packaged Size	: 15 kg carton
Storage Life	: 1 year minimum in unopened pack
Cleaning	: Consult equipment manufacturer for clean-up procedure.
Health and Safety	: To minimise the risk of burns, the use of eye protection and protective clothing is recommended when working with a hot melt glue gun. To minimise product degradation do not exceed a melt temperature of 200°C. Avoid inhaling fumes. Prevent the build-up of vapours and fumes. Extinguish all sources of ignition during hot melt use. For further information refer to Safety Data Sheet or label.

Our Focus is Clear. Perfecting Adhesives.

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